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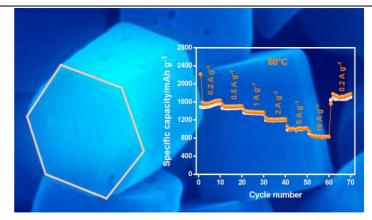
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Superior Wide-Temperature Lithium Storage in a Porous Cobalt Vanadate

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Porous $Co_2V_2O_7$ hexagonal prisms were synthesized successfully. When applied as anode for lithium ion batteries, excellent stability and rate performance were demonstrated even under extreme conditions, i.e., -20 °C and 60 °C.

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ABSTRACT

Lithium ion batteries (LIBs) that can be operated under extended temperature range hold significant application potentials. Here in this work, we successfully synthesized $Co_2V_2O_7$ electrode with rich porosity from a facile hydrothermal and combustion process. When applied as anode for LIBs, the electrode displayed excellent stability and rate performance in a wide range of temperatures. Remarkably, a stable capacity of 206 mAh g⁻¹ was retained after cycling at a high current density of 10 A g⁻¹ for 6000 cycles at room temperature (25 °C). And even when tested under extreme conditions, i.e., -20 °C and 60 °C, the battery still maintained its remarkable stability and rate capability. For example, at -20 °C, a capacity of 633 mAh g⁻¹ was retained after 50 cycles at 0.1 A g⁻¹; and even after cycling at 60 °C at 10 A g⁻¹ for 1000 cycles, a reversible capacity of 885 mAh g⁻¹ can be achieved. We believe the development of such electrode material will facilitate progress of the next-generation LIBs with wide operating windows.

KEYWORDS

Lithium-ion battery, anode material, cobalt vanadate, porous structure, wide-temperature performance

1 Introduction

In recent years, lithium ion batteries (LIBs) are dominating market in consumer electronics with steady improvement in both energy and power density. To power an electric vehicle (EV) or a hybrid EV, not only a high energy density but also a stable charge/discharge cycling over a wide temperature range (e.g., $-20 \text{ °C} \le T \le 60 \text{ °C}$) is required [1-8]. However, at elevated temperatures, self-discharging reaction between the electrolyte and electrode is accelerated, resulting in rapid capacity fading and short cycle life of batteries [9]. Besides, some safety issues emerge with the increased temperature, e.g., thermal runaway, dangerous electrode-solution interactions, and etc [10-15]. On the other hand, both energy and power density of LIBs are substantially reduced as the temperature falls below 0 °C, which mainly arises from the reduced ionic conductivity of electrolyte and limited diffusivity of lithium ions in electrodes at low temperatures [16-21]. To satisfy high-power applications with variable operation temperatures, it is critical to improve both low and high temperature performance of current LIBs with minimal capacity fading, where stable anode materials with high capacity and optimized structure hold a

Recently, transition metal vanadates (TMVs) are attracting extensive attention as anodes for LIBs [22-27]. In particular, $Co_2V_2O_7$, one typical vanadate with mixed-valence cations in

one single crystal structure, are regarded as a promising anode material [28-30]. Its intriguing electrochemical reactivity mainly comes from the complex chemical composition, interfacial effects and synergistic benefits endowed by different metal species [31-34]. At the meantime, with combined conversion and insertion mechanism from the synergetic presence of both vanadium and cobalt elements, a much higher specific capacity of $\sim\!1000$ mA h g $^{-1}$ can be achieved, i.e., typical $Co_2V_2O_7$ anode can take up reversibly to $\sim\!12.4$ Li ions per formula unit in the voltage range of 0.01--2.5 V during the charge/discharge process [33]. However, up to now, the electrochemical capacity attenuation of the $Co_2V_2O_7$, especially at high current density and non-ambient temperatures, is still a noticeable problem on account of sluggish Li $^+$ diffusion kinetics and the large volume change of electrode during cycling.

Downsizing the electrode material with tailored nanostructures has proved to be efficient strategy in mitigating the structural stress and bringing about improved electrochemical performance [35-40]. For example, Wu et al. reported a water bath method for synthesis of hexagonal nanoplatelets of $Co_2V_2O_7$, which exhibited a reversible capacity as high as 866 mA h g⁻¹ (current density: 500 mA g⁻¹) with 100% capacity retention after 150 cycles [30]. Hierarchical $Co_2V_2O_7$ nanosheets consisted of interconnected nanoparticles were synthesized by Luo et al., and a reversible capacity of 441 mA h g⁻¹ at 5.0 A g⁻¹ after 900 cycles was achieved [33]. Despite

of the marvelous application potential, so far the cycling and rate performance of nano-/micro- $\text{Co}_2\text{V}_2\text{O}_7$ particles are still inferior to many other metal oxides. Moreover, hardly any report has dealt with performance of $\text{Co}_2\text{V}_2\text{O}_7$ under variable temperatures, which actually is more important in terms of practical applications.

Here in this work, we have successfully synthesized porous Co₂V₂O₇ hexagonal prisms (denoted as P-CVO-HPs) anode material with hydrothermal followed by a combustion process. Featured with the porous structure, the electrode showed excellent electrochemical performance, e.g. a stable and high specific capacity of 754 mAh g-1 after 1000 cycles at 5 A g⁻¹, good long-term cyclability (206 mAh g⁻¹ after 6000 cycles at 10 A g-1) and excellent rate performance were achieved. More significantly, the electrodes demonstrated remarkable response over a wide range of operating temperatures. Even operated under extreme conditions (-20 °C to 60 °C), the battery still maintained excellent cycling stability and rate capability (e.g., a capacity of 633 mAh g-1 was achieved when operated at 0.1 A g-1 under -20 °C for 50 cycles; after cycling under 60 °C at 10 A g-1 for 1000 cycles, a capacity of 885 mAh g-1 was retained).

2 Experimental

2.1 Synthesis of P-CVO-HPs

All the chemicals were analysis grade and used without further purification. To start a typical procedure to synthesize porous Co₂V₂O₇ hexagonal prisms (P-CVO-HPs), 1.0 mmol NH₄VO₃ was initially dissolved into 35 mL deionized water at 80 °C under vigorous stirring. Then, certain amount (1.0 mmol) of LiOH was added to the above solution, which became transparent and colorless after several minutes. Subsequently, 1.5 mmol CoCl₂·6H₂O was added and brown suspension was formed. After stirring for 10 min, the brown suspension was transferred into a 50 mL Teflon-lined autoclave and kept at 180 °C for 12 h. After cooling to room temperature in air, the as-prepared precursor was collected and washed with distilled water and ethanol several times by centrifugation and then dried by lyophilizing for 48 h. To obtain porous structure, the as-prepared precursor was calcined in air at 450 °C for 2 h with the heating rate of 5 °C min⁻¹.

2.2 Material characterization

The composition and phase purity of the as-prepared samples were analyzed by powder X-ray diffraction (XRD, Rigaku D-Max 2200, Cu-K α radiation: $\lambda = 1.5406$ Å) with 20 ranged from 10° to 80° . The morphology and detailed nanostructure of the products were characterized by filed-emission scanning electron microscopy (FESEM, Hitach SU-8220), and transmission electron microscopy (TEM, FEI Tecnail F30) which is equipped with an energy-dispersive spectroscopy (EDS) detector and selected area electron diffraction (SAED). The valences of elements in the product were investigated by X-ray photoelectron spectroscopy (XPS, Escalab 250Xi).

2.3 Electrochemical investigation

The electrochemical performances of the sample were tested through assembling the sample into 2032-type coin cells, which were operated in an argon-filled dry glove box. The slurry, which was composed of 70% active material (i.e.

P-CVO-HPs), 20% carbon nanotubes (CNTs) and 10% polyvinylidene fluoride (PVDF) in N-methyl-2-pyrrolidone (NMP) solvent, was drop-casted on a copper foil and dried in the vacuum oven at 80 °C for 12 h, and then punched into disks $(\Phi = 15 \text{ mm})$ to fabricate the working electrode. Later, the working electrode was paired with clean lithium foil as the counter electrode, Celgard 2400 membrane as the separator and 1 M LiPF₆ in ethylene carbonate (EC)-dimethyl carbonate (DMC) (1:1,v/v) as electrolyte, to achieve a 2032-type coin cell. The galvanostatic discharge and charge states of coin cells were tested on a Neware battery test system within the voltage range of 0.01-3.0 V vs. Li/Li+. Cyclic voltammetry (CV) measurement was carried out on electrochemical station (CHI 660C) at different scanning rates from 0.1 to 1.0 mV s⁻¹ and the electrochemical impedance spectra (EIS) were recorded with a frequency range of 0.01-105 Hz.

3 Results and Discussion

The synthesis process of P-CVO-HPs is illustrated in Figure S1 (Supporting Information). Typically, a hydrothermal process was carried out to form the precursor of hydrated Co₂V₂O₇ (Figure S2, Supporting Information), followed by an annealing process (450 °C for 2h in air) to remove crystal water and generate rich porosity. The crystallographic structure and phase purity of the final product was determined by powder X-ray diffraction (XRD). As shown in Figure 1(a), all the intense diffraction peaks can be well indexed to the monoclinic Co₂V₂O₇ (JCPDS No. 70-1189) with no impurity phase detected. To further identify the surface chemical information of the P-CVO-HPs, X-ray-photoelectron-spectroscopy (XPS) analysis was carried out and the results are shown in Figure 1(b)-1(e). From the wide-scan survey spectrum of P-CVO-HPs, coexistence of the Co 2p, V 2p and O 1s regions can be clearly identified. The Co 2p spectrum is typically located at 797.2 eV (Co 2p1/2) and 781.1 eV (Co 2p2/3), accompanied by two shakeup satellite peaks (786.4 and 802.3 eV), which are characteristic of Co²⁺ [30]. Further refined fitting revealed that Co3+ is also presented, which may be attributed to partial oxidation from combustion in air. Four peaks appeared in the V 2p spectrum and the results are shown in Figure 1(d). Among them, two peaks of V 2p at the binding energies of 517.5 eV (V 2p3/2) and 524.9 eV (V 2p1/2), accompanied by a spin-orbit splitting of 7.4 eV, are assigned to V5+ [37]. The peaks emerged at 516.7 eV and 523.8 eV are assigned to presence of V4+ [41]. These results indicate that Co2+, Co3+, V4+, and V5+ co-exist on the surface of the products. The 0 1s spectrum can be fitted into three peaks denoted as 01, 02 and 03, locating at 529.9 (01), 531.3 (02), and 533.0 eV (03) (Figure 1e), which are ascribed to the M-O, -OH, and C=O, respectively [42].

Field emission scanning electron microscopy (FESEM) was used to check morphology of the product. The panoramic and magnified FESEM images (Figure 2(a)-2(c)) show that the as-prepared product is composed of uniform hexagonal prisms with heights of $1.5~\mu m$ and widths of around 500~nm. Moreover, the high-magnification FESEM image (Figure 2(c)) reveals that the sintering procedure has endowed the hexagonal prisms rough. In particular, presence of large amount of bright light spots in the TEM image (Figure 2d) suggests the hexagonal prisms had transformed from solid into porous structure upon

the annealing process. Mercury porosimetry further confirmed the porous nature of the product, and the average pore diameter is determined to be ${\sim}400$ nm (Figure S3, Supporting Information). Two sets of lattice spacing are observed from high-resolution TEM (HRTEM) (Figure 2(e)), that are, 0.25 and 0.29 nm, which correspond to the crystal planes of (113) and (-202) of monoclinic Co₂V₂O₇, respectively. The selected area electron diffraction (SAED) pattern (Figure 2(f)) describes well-defined diffraction spots with hexagonal symmetry, indicating good crystallinity of the products, which is consistent with the XRD result as well. Moreover, electron dispersive spectroscopy (EDS) results show that the hexagonal prisms are mainly composed of the elements of Co, V and O, which are homogeneously distributed in the prisms as revealed in the mapping images (Figure 2(g)).

To better understand the growth process and precisely manipulate micro-structure of the final product, parameters involved in the reaction system were systematically investigated. As seen from Figure 3(a) and Figure S4(a) (Supporting Information), the pre-reaction suspension consists of many fine nanoparticles (~10 nm). After hydrothermal reaction for 2 h, these nanoparticles are self-organized into pillars with lengths of ~200 nm (Figure 3(b) and Figure S4(b), Supporting Information). Continuous reaction (4 to 12 h) results in the gradual crystallization of hydrated CVO precursors (Figure 3(c), and Figure S2 and S4(c)-S4(f), Supporting Information), and subsequent annealing converts them into P-CVO-HPs (Figure 3(d)). The whole process of the formation of P-CVO-HPs is thus schematically illustrated in Figure 3(e). On the other hand, it has been found that the phase purity and hexagonal prism morphology were highly dependent on the amount of LiOH added in the solution. As shown in Figure S5 (Supporting Information), pure hydrated Co₂V₂O₇ can be formed only when the dosage of LiOH was ranged between 0.75-1.25 mmol. Once lower than 0.5 mmol, a diffraction peak located at 22.4° was observed, which corresponds to the (022) planes of the impurity phase CoV₂O₆·2H₂O (JCPDS No. 80-0247). However, when the amount of LiOH was increased to more than 1.5 mmol, another impurity phase of CoV₃O₈ (JCPDS No. 89-7017) was detected. Variation in the LiOH dosages also brought about morphology transformation of the products. For instance, as the amount of LiOH increased from 0.3 to 0.75 mmol, morphology of the end products has changed from nanorods and irregular prisms into nanobelts and hexagonal prisms (Figure S6(a)-S6(c), Supporting Information). When the amount of LiOH was ranged between 1.25-1.75 mmol, irregular particles formed instead of the hexagonal prisms, with very few pencil-like presented (Figure structures S6(d)-S6(f), Supporting Information). Further increase of the LiOH to 2.0 mmol would result in the formation of "micro-bullets" with 15 µm in lengths (Figure S6(g), Supporting Information). In general, the ideal amount of LiOH should be around 1.0 mmol to generate uniform hexagonal prisms.

To evaluate the electrochemical performance of as-synthesized P-CVO-HPs, CR-2032 coin-type half-cells were assembled by using metallic lithium as the counter electrode and initially measured at room temperature (25 $^{\circ}$ C). The cyclic voltammogram (CV) profiles measured at a scan rate of 0.1 mV

 s^{-1} within the voltage window of 0.01-3.0 V are shown in Figure S7 (Supporting Information). The electrochemical behavior in the first cycle is a little distinctive from the subsequent cycles, which may be attributed to the irreversible formation of solid electrolyte interphase (SEI) film and the decomposition of the electrolyte. In particular, the intense peak at 0.62 V is attributed to the formation of CoO and Li_xV₂O₅, and the peak located at 0.16 V is assigned to the further reduction of CoO into metallic Co⁰ matrix and the formation of SEI film. From the second cycle onward, repeated occurrence of the reduction peaks, located at 0.55 V and 1.90 V, with their corresponding oxidation peaks at 1.34 V and 2.40 V, are observed, indicative of a reversible Li+ insertion/extraction process [31, 43]. The galvanostatic charge-discharge voltage profiles at a low current density of 100 mA g-1 are displayed in Figure 4(a). The voltage plateaus are consistent well with CV behaviors. During the first cycle, discharge and charge capacities of 2163 and 1472 mAh g-1 are achieved (the initial Coulombic efficiency: 68%). Subsequent Li+ uptake/removal are highly reversible, showing almost constant capacity at around 1230 mAh g-1 during 50 cycles (Figure 4(b)).

High rate performance and stable cycling capability are the main factors deciding the performance of electrode in practical applications. Therefore, the rate capability of the P-CVO-HPs with different current densities in ambient temperature was tested and the results are shown in Figure 4(c). The battery delivers average capacities of 1228, 1099, 974, 836, 590 and 372 mAh g-1 at current densities of 0.2, 0.5, 1, 2, 5 and 10 A g-1, respectively. Notably, after cycling at the various current densities, the specific capacity of 1209 mAh g-1 can be recovered when the current density is lowered to 0.2 A g-1, indicating good reversibility of the electrodes. Besides, the electrode also demonstrates excellent stability, even at high current densities. For example, after cycling at 5 A g-1 for 1000 cycles, the capacity of 532 mAh g-1 is still reached with the Coulombic efficiency of close to 100% (from the second cycle) during the whole cycling process (Figure 4(d)). The long-term stability of the electrode is also remarkable at an ultrahigh current density of 10 A g-1, which delivers a stable capacity of 206 mAh g-1 after 6000 cycles (Figure 4(e)). Notably, the capacity is suddenly decreased during the first several cycles and then recovered during the following cycles. It is because that the conversion reactions (i.e., the deconstruction of the crystal Co₂V₂O₇) generated volume expansion and the formation of solid electrolyte interface (SEI) layer would reduce the lithium storage capacity at early stage, and continuous charging and discharging can gradually activate the electrode and improve interfacial lithium storage ability [31, 32, 44].

To reveal the electrochemical mechanism of the P-CVO-HPs electrode, *ex-situ* XRD patterns under different charge and discharge state were investigated. As shown in Figure 5(a), a structural phase transition can be clearly detected as the electrode was discharged to 0.6 V, where the peaks correspond to the CVO disappeared. Even when the electrode is charged back to 3 V, these CVO peaks are not recovered, indicating irreversibility of such phase transition. At the meantime, peaks corresponding to $\text{Li}_x \text{V}_2 \text{O}_5$ are emerged when discharged to 0.2 V, of which the intensity increases with

the charging process. Peaks related with formation of Li₂O are found when the electrode was fully discharged, and when the electrode was discharged to 2.4 V, the peak vanishes again. This indicates the reversibility of the formation and decomposition of Li₂O. Also, LiOH is detected from the intermediates, which might be originated from the reaction of Li₂O with water in exposed air. In contrary to the analysis from the CV curves, it is hard to identify peaks of Co and CoO from the ex-situ XRD patterns, which is likely due to formation of small size of metallic Co and their overlapped signal with the Cu substrate. For a more straightforward and intuitive understanding of the electrochemical process, STEM, HRTEM and mapping results during the fully discharged and charged state were collected. As shown in Figure 5(b) and 5(e), accompanied with the insertion and de-insertion of Li ions, small nanoparticles appear and disappear around the hexagonal prisms. The HRTEM image (Figure 5(c)) of an individual lithiated nanoparticle displays a crystal lattice with a spacing of 0.204 nm, corresponding to the (002) plane of Co (JCPDS No. 89-7094). The lattice fringe obtained from Figure 5f is 0.245 nm, which corresponds to the (101) plane of CoO (JCPDS No. 89-2803), which suggests that the metallic Co is oxidized into CoO during the delithiation process. As can be clearly identified from the mapping results (Figure 5(d) and 5(g)), elements of Co, V and O evenly distribute in the electrode at both fully charged and discharged states.

Based on the above analysis, the overall reaction mechanism can be summarized as below:

$$Co_2V_2O_7 + xLi^+ + xe^- \rightarrow 2CoO + Li_xV_2O_5$$
 (1)
 $CoO + Li_xV_2O_5 + (y+2)Li^+ + (y+2)e^- \leftrightarrow Co^0 + Li_2O + Li_{x+y}V_2O_5$ (2)

To meet requirements of practical applications, a battery that can be operated at extreme conditions, e.g. temperature ranged from -20 to 60 °C, would be quite promising. Given the remarkable electrochemical performance manifested by the P-CVO-HPs at room temperature, we further tested their response under some tough conditions. At low temperature (-20 °C), the discharge-charge profiles at 100 mA g-1 are similar to those at 25 °C, implying negligible polarization (Figure 6(a)), and as a result, the electrode can still deliver high initial discharge and charge capacities of 1094 and 627 mAh g-1 respectively, and reversible 633 mAh g-1 even after 50 cycles (Figure 6(b)). At high temperature (60 °C), average capacities of 1564, 1466, 1337, 1195, 1015 and 825 mAh g-1 are achieved at current densities of 0.2, 0.5, 1, 2, 5 and 10 A g-1, respectively (Figure 6(c) and Figure S8). In addition, even when operated at 60 °C at 10 A g-1 for 1000 cycles, it still delivers a reversible capacity of 885 mAh g-1, corresponding to 91% of the initial capacity (Figure 6(d)). As compared to previously reported vanadate-based and metal oxide anodes (Table S1), our P-CVO-HPs anode demonstrates a more remarkable performance in terms of its high capacity, cycling stability and rate capability [43, 45-50].

To further understand the excellent performances, especially the remarkable rate capability at high temperatures, the electrochemical kinetics of P-CVO-HPs electrode was investigated (Figure 7). For analysis, CV curves of P-CVO-HPs operated at both ambient temperature and 60 $^{\circ}$ C with the scan rates ranged from 0.1 to 1.0 mV s⁻¹ were collected (Figure 7(a) and 7(d)). Both anodic and cathodic peaks slightly shift with

the variation of the scan rates, which resembles characteristic feature of the pseudo-capacitive material. As well-documented in earlier reports, the capacitive contribution can be analyzed by fitting the current (i) into a power law relationship with the sweep rate $(i = av^b)$, where a is a constant, v is the sweep rate and b is an estimate of the charge storage in the material. If b is 0.5, the current is diffusion-controlled and if b is 1, the current is capacitive [51]. Here, the b values are ranged between 0.5-1 in the CV curves at different operating temperatures (Figure 7(b), 7(e)) and the b value slightly decreased at 60 °C, suggesting a more favored diffusion kinetics of the electrode at elevated temperatures. Furthermore, the diffusion and capacitive contribution could be more accurately determined by the equation $i(V) = k_1 v + k_2 v^{1/2}$, where k_1 and k_2 represent the capacitive and diffusion contribution to the current. Figure 7(c) and 7(f) show the calculation results. At different operating temperatures, the capacitive contribution increased with the scan rates. For the electrode operated at room temperature, at 0.1 mV s-1, the capacitive contribution is 59% and this value increases to 82% at 1 mV s-1. Notably, when operated under 60 °C at 0.1 mV s-1, the diffusion dominates the charge storage by contributing 64% of the current. With the increase of the scan rates, the ratio of the capacitive contribution gradually increases and at 1 mV s-1, it reaches 67%. As can be concluded from the above analysis, the P-CVO-HPs involves a pseudocapacitive charge storage mechanism. This might be originated from the porous nature of the electrode, which contributes increased surface area and thereby enhances charge transfer kinetics. While at the meantime, higher temperature is more favorable to boost the diffusion kinetics of ions in the electrolytes which results in improved rate and cycling performance of the electrodes.

4 Conclusions

In summary, porous Co₂V₂O₇ hexagonal prisms were synthesized successfully by a hydrothermal process followed with further combustion. The optimum amount of LiOH was determined via investigation over the morphological evolution and phase transition of the end products. As applied as anode for LIB cell, the P-CVO-HPs electrode exhibits a remarkable specific capacity (754 mAh g-1 after 1000 cycles at 5 A g-1), good long-term cyclability (206 mAh g⁻¹ after 6000 cycles at 10 A g⁻¹) and excellent rate performance. Even under extreme operating temperatures, the battery can still achieve stable cycling stability and rate capability (a capacity of 885 mAh g-1 can be achieved when operating at 60 °C at 10 A g-1 for 1000 cycles). Finally, kinetics and quantitative calculation was carried out to better understand the pseudocapacitive-like electrochemical behavior and outstanding performance for lithium storage. It is that these P-CVO-HPs can be pseudocapacitive anode materials for next generation LIBs.

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