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Two-Dimensional (2D) Covalent Organic Framework as Efficient Cathodes for Binder-free Lithium-Ion Battery

Chang-Jiang Yao,^{[a,b]†} Zhenzhen Wu,^{[b,c]†} Jian Xie,^[b] Fei Yu,^[b] Wei Guo,^[d]
Zhichuan J. Xu,^[b] Dong-Sheng Li,^[e] Shanqing Zhang,^{[c]*} Qichun Zhang^{[b]*}

Abstract: Searching new organic cathode materials to address their poor cycle stability and low capacity in lithium ion batteries (LIBs) is very important and highly desirable. In this research, a novel two-dimensional (2D) boroxine-linked chemically-active pyrene-4,5,9,10-tetraone (PTO) covalent organic framework (2D PPTODB COFs) has been synthesized as an organic cathode material with remarkable electrochemical properties, including high electrochemical activity (4 redox electrons), safe oxidation potential window (between 2.3V and 3.08V, Li/Li⁺), superb structural/chemical stability, and strong adhesiveness. A binder-free cathode was

obtained by the mixing of a 70 wt% PPTODB and 30 wt% carbon nanotubes (CNTs) as a conductive additive. Stemmed from the fast kinetics of electrons/ions, high electrochemical activity, and effective π - π interaction between PPTODB and CNTs, the LIBs with the as-prepared cathode exhibits excellent electrochemical performance such as high specific capacity of 198 mAh g⁻¹, superb rate ability (76 %, 1000 mA g⁻¹ vs. 100 mA g⁻¹), and a stable coulombic efficiency (CE, ~99.6% at 150th cycle). This work suggests that the concept of binder-free 2D electroactive material could be a promising strategy to approach energy storage with high energy density.

1 Introduction

With the ever-increasing energy demands for consumable electronic devices and electronic vehicles, reliable and environmental-friendly energy sources become a substantial cornerstone for modern energy storage and conversion technology.^[1-9] As one of sustainable energy-storage technologies, organic rechargeable battery, where functional organic chemicals are applied as electrodes, provides a promising solution to meet the demands

green energy with high power/energy density.^[10] Different from traditional inorganic compounds generally causing various environmental issues, the novel organic electrode materials are green and renewable.^[11] Because the main component of organic materials are light and cheap elements (e.g. carbon, nitrogen, and oxygen), organic-based batteries can be fabricated with flexible structures, high energy density, and potential cost efficiency.^[11-12] In addition, the chemical diversity and tunability of organic materials make it much easy and controllable to design a suitable electrode candidate.^[13-14] Currently, comparing with other metal-ion batteries, high-performance lithium ion batteries (LIBs) have attracted huge attention due to their obvious advantage of higher energy density.^[15-16] Therefore, more and more research efforts have been put into search new organic electrode materials and enhance their performance in lithium ions storage.

In comparison with anode materials, cathode materials have a decisive factor to determinate the practical specific capacity and working voltages of LIBs. Benefitting from the superiority of molecular-level engineering, which enables to adjust the platform voltage, charge/electron conductivity, and integral flexibility, organic cathodes are regarded as a class of forceful candidates for next-generation electrode materials.^[14-15] Among the most explored organic structures (carbonyl compounds, organosulfurs, organic salts, and conjugated polymers), carbonyl compounds stand out because of the huge specific capacities of 3350 mAh g⁻¹ offered by elemental oxygen.^[16] The early research on carbonyl compound (dichloroisocyanuric acid) as the cathode in a primary lithium battery was studied by Williams et al in the 1960's,^[17] and a few works about carbonyl compound-based electrodes were reported in 1970 and 1980's.^[18] Until recently, conjugated carbonyl compounds such as ketones, quinones, and anhydrides, have been widely re-considered as promising organic electrode materials due to their intrinsic properties such as reversible redox

[a] Dr. C.-J. Yao
State Key Laboratory of Explosion Science and Technology, School of Mechatronical Engineering, Beijing Institute of Technology, Beijing 100081, P. R. China

[b] Dr. C.-J. Yao, Z. Wu, Dr. J. Xie Dr. F. Yu, Prof. Z. Xu, Prof. Q. Zhang
School of Materials Science and Engineering, Nanyang Technological University (Singapore), 639798, Singapore
E-mail: qc Zhang@ntu.edu.sg

[c] Z. Wu, Prof. S. Zhang
Centre for Clean Environment and Energy, School of Environment and Science, Gold Coast Campus, Griffith University, QLD 4222, Australia.
E-mail: s.zhang@griffith.edu.au

[d] Prof. W. Guo
College of Chemistry, Zhengzhou University, Zhengzhou 450001, P. R. China

[e] Prof. D.-S. Li
College of Materials and Chemical Engineering, Key Laboratory of Inorganic Nonmetallic Crystalline and Energy Conversion Materials, China Three Gorges University, Yichang, Hubei 443002, P.R. China.

C.-J. Yao and Z. Wu contribute equally
Supporting information for this article is given via a link at the end of

1 stability, adjustable structure, multi-electron reaction and fast
 2 kinetics process.^[19-22] Since the theoretical specific capacity of
 3 pyrene-4,5,9,10-tetraone (PTO) can reach as high as 409 mAh
 4 g⁻¹, the PTO-based conjugated carbonyl compounds have been
 5 demonstrated as cathodes in lithium batteries with high energy
 6 density.^[23-26] However, the bottleneck to commercialize organic
 7 carbonyl electrodes is the poor cyclability (which is mainly
 8 attributed to the side reaction of the dissolved organic material with
 9 the electrolyte), poor electronic conductivity due to the limited
 10 conjugation, and low volumetric energy density.^[27] To address the
 11 poor cycling performance issue of carbonyl compounds,
 12 polymerization is an efficient way to restrain the dissolution in
 13 electrolyte and achieve fast kinetic properties. Coupling reactions
 14 between carbon/carbon,^[28] carbon/sulfur,^[29] or carbon/nitrogen^[30]
 15 are the popular strategy to elongate the conjugation and decrease
 16 the solubility of organic electrode materials in electrolytes. Such
 17 reactions would also allow the as-obtained polymer to exhibit
 18 longer cycling lifetime than the corresponding monomer.

19 Comparing to normal polymers, covalent organic frameworks
 20 (COFs), where organic molecules are constructed with periodic
 21 building blocks to form an extended rigid network through covalent
 22 bonds, are competitive for storing and liberating lithium/sodium
 23 ions because of their more redox-active centers, higher stability,
 24 orderly open channels, and lower solubility.^[31] Thus, COFs are
 25 attracting more attention due to their ability to facilitate the
 26 ions/electrons diffusion path through the nanoporous channels and
 27 additional π - π interaction between few layers.^[32-34] To date, COFs
 28 have been verified as a promising redox-active substrate with
 29 multi-electrons transferring reaction. One unique COF
 30 accompanying with the conjugated polymeric structure (C=N and
 31 benzene) is reported to exhibit 14-electrons redox chemistry and
 32 high reversible capacity of 1536 mAh g⁻¹ after 500 cycles.^[35] The
 33 as-prepared few-layer 2D COFs is fabricated in the presence of
 34 CNTs at the preparation process and designed to have π - π
 35 interactions with CNTs. Similarly, triazine-based amorphous COFs
 36 are reported to the presence of 11/16 redox electrons generated
 37 at organic groups (C=N, -NH-) and rings
 38 (triazine/piperazine/benzene rings).^[33] The strategies of *in-situ*
 39 grown with CNTs and mechanical stripping are also applied to
 40 obtain thin-layered 2D COFs/CNTs composites, which advance
 41 the lithium ions storage by boosting surface dynamics.
 42 Comparable to high-performance anodes, these materials deliver
 43 a high reversible capacity of ~ 1000 mAh g⁻¹ after 250 cycles at a
 44 current density of 0.1 A g⁻¹ and voltage of 0.001-3 V (Li/Li⁺).

45 Motivated by the superior-performance of COFs anode, COF
 46 based cathode are also deeply explored to show remarkable
 47 lithium storage capacity at a higher charge/discharge voltage
 48 platform.^[36-38] Recently, one 2D nitrogen-rich conjugated polymer
 49 framework (CCP), containing redox-active hexaazatrinaphthalene
 50 species and cyanovinylene units, is demonstrated to composite
 51 with CNTs to form organic cathode for lithium-ions battery.^[36] As a
 52 result, a specific capacity of ~116 mAh g⁻¹, high capacity retention
 53 rate of ~91% after 1000 cycles and high-rate density were obtained.
 54 Huang et al. prepared a composite containing few-layer polyimide
 55 (PI)-COFs and *in-situ* attached rGO through mechanical milling
 56 method, which displayed a higher/faster energy storage ability.^[32]
 57 After deducting the capacity contribution from rGO, the PI-ECOF-
 58 1/rGO50 with 50 wt % rGO delivers a high specific capacity of ~142
 59 mA h g⁻¹ at 0.1C during 1.5-3.5 V (Li/Li⁺, 1C=142 mA h g⁻¹). In other
 60 words, only the 50 wt % loading of rGO noticeably could realize
 61 100% utilization of PI-ECOF-1 because of the enhanced
 62 ionic/electronic conductivity. However, redox-innocent conductive
 63 additives (e.g. CNTs, rGO) will inevitably increase the integral
 64 weight and lead to the reduced energy density of whole electrode.

Therefore, further research toward COFs-based electrode materials should focus on the enhancement of the capacity contribution from redox-active COFs and the superior energy density of whole batteries.

In this work, a novel 2D covalent organic framework (**Fig. 1**, named as **PPTODB**), consisting of redox-active pyrene-4,5,9,10-tetraone (PTO) species and planar boroxine (B₃O₃) units, is prepared as a binder-free electrode material for Li-ion batteries. Specifically, **PPTODB** has the merits of porous structure, robust B-O linkage, high chemical/thermal stability, and easy processability. The combined superiorities between two functional groups (PTO and B₃O₃) are favourable to obtain excellent mechanic properties, high energy density and long cycling life due to the following reasons: Firstly, PTO moieties not only are marked with high theoretical capacity (~409 mAh g⁻¹), but also possess low Young's modulus (4.2 ± 0.2 GPa). Four redox-active carbonyl groups are concentrated on one small conjugated unit and support the reversible 4 electrons reactions. The Young's modulus of PTO, which is two magnitude smaller than many metal oxide-based cathodes (100-200 GPa),^[39] can effectively reduce the mechanical stress during cell cycling and prevent the loose of interparticle mechanical contact with the electrolyte. The soft mechanical properties of PTO compounds will be advantageous to the fabrication of flexible or stretchable battery electrodes.^[40-41] Secondly, the rigid skeleton connecting via B₃O₃ moiety can make it easy to stabilize the porous structure and allow the quick diffusion of lithium ions. It is worthy to note that there has been few reports about boron-containing polymers for applications in LIBs because the easy nucleophile attack of boron could result in the decomposition. Since Yaghi group initiated the synthesis of porous COFs based on the molecular dehydration of boronic acids to construct a planar six-membered boroxine (B₃O₃), the boronic acid was widely used as a common motif to form different COF structure.^[42] Furthermore, better than the previous binder-free electrode prepared by complex vacuum filtration,^[43-44] **PPTODB** exhibits the intrinsic high stickiness for the proposed π - π stacking effects among the exposed B-OH, planar benzene, and carbon nanotubes(CNTs).^[45-47] Our electrode is composed by a high content of **PPTODB** (as high as 70 wt %) and conductive additives (30 wt% of CNTs) without the presence of binder. Therefore, beginning with molecular construction and electrode modification, 2D COF **PPTODB** as a binder-free organic cathode is fabricated to realize higher energy/power density, long cycling stability and simple/low cost operation process. The highly efficient binder-free battery shows a high specific capacity of ~ 198 mAh g⁻¹, superb rate ability (76 %, 1000 mA g⁻¹ vs. 100 mA g⁻¹), stable coulombic efficiency (CE, ~99.6% at 150th cycle).

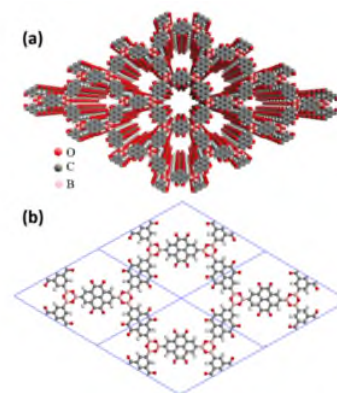


Fig. 1 (a) Illustration of π - π -stacking of 2D **PPTODB**-COFs with redox-active PTO (grey and red) and (b) one-dimensional (1D) channels.

1 Results and Discussion

2 Synthesis and characterization of PPTODB

3 The synthetic route of PPTODB was described in Fig. 2.^[48] Firstly,
4 compound 2 was prepared via Suzuki borylation of the previously
5 reported compound 1.^[49-51] Then, 2 was hydrolysed with TFA/H₂O,
6 resulting in the intermediate compound PTODB, which was self-
7 assembled into target 2D PPTODB COFs during the simple
8 dehydration of PTODB.^[42] The detailed synthesis procedure and
9 characterization data are provided in the supporting information
10 section (Fig. S1-S6). However, we cannot obtain well-defined
11 PXRD peaks in the small angle area, and noise peaks in the broad
12 area (20-30°) were always observed. We believed that the material
13 contained crystallized and amorphous forms. All characterization
14 data confirm the successful formation of the as-prepared 2D
15 polymers. The solid state ¹¹B NMR (Fig. S6) shows that the center
16 of boron peaks is at 18.47 ppm, which might imply some B-OH
17 existed at the surface or edges for the enhanced interactions
18 between CNTs and 2D PPTODBs.

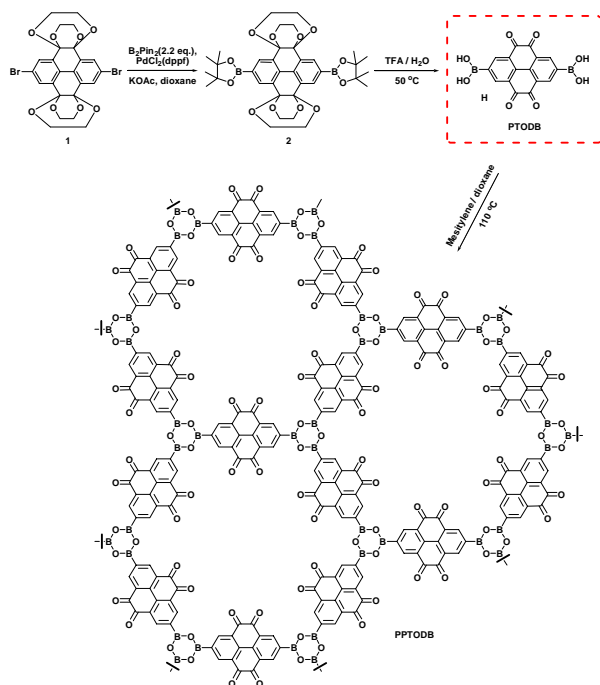


Fig. 2 The construction and synthetic route of PPTODB.

21 In order to further confirm the structure and the stability of
22 PPTODB, several characterization technologies such as FT-IR,
23 XPS and TGA have been conducted. From the transmission FT-IR
24 spectrum of PPTODB (Fig. 3a), electrochemically-active PTO
25 moieties are clearly observed because of the presence of strong
26 C=O vibrational peaks (locating at 1680, 1540 cm⁻¹). Furthermore,
27 the characteristic vibrational bonds of boronate ester ring (B₃O₃)
28 are also found at 1380, 1357, and 1256 cm⁻¹.^[52] The peaks at 3435
29 and 3350 cm⁻¹ can be assigned to the vibration of hydroxyl groups,
30 which match well with the results of elemental analysis. X-ray
31 photoelectron spectroscopy (XPS) confirms the composition (C, O,
32 and B elements) of PPTODB (Fig. 3b). Thermogravimetric
33 analysis (TGA) indicates that PPTODB didn't exhibit obvious
34 decomposition below 275 °C (Fig. 3c), suggesting its high thermal
35 stability.

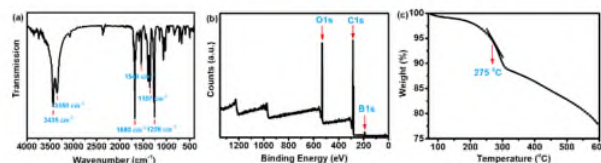


Fig. 3 FT-IR spectra(a), XPS spectra(b) and TGA spectra (c) of 2D PPTODB.

Field-emission scanning electron microscopy (FESEM) cooperating with energy dispersive X-ray spectrometry (EDS) are performed to observe the morphology and the composition of PPTODB/MWCNT binder-free electrode. EDS elemental mapping (Fig. 4a-c) confirmed that carbon, oxygen and boron elements uniformly distributed. Fig. 4 d-f shows a smooth surface of the electrode with the homogeneous distribution of rod-like PPTODB and short CNTs. The big pores, generated by the rods-like PPTODB, make it easy for electrolyte diffusion at the electrode.^[53] A facile electron transportation path is built because of the evenly attaching of short CNTs at PPTODB rods (Fig. 4 e-f).

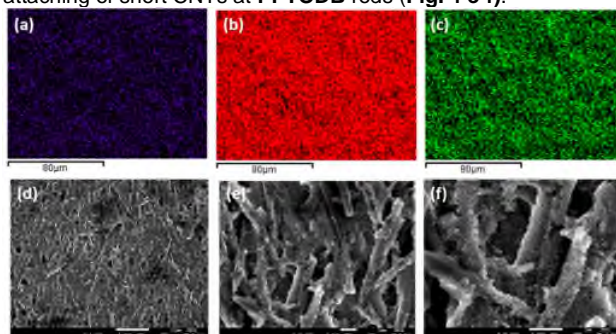


Fig. 4 Elemental mapping (a) Carbon element, (b) Oxygen element, (c) Boron element; (d-f) SEM image of PPTODB/MWCNT binder-free electrode film.

53 Energy storage performance

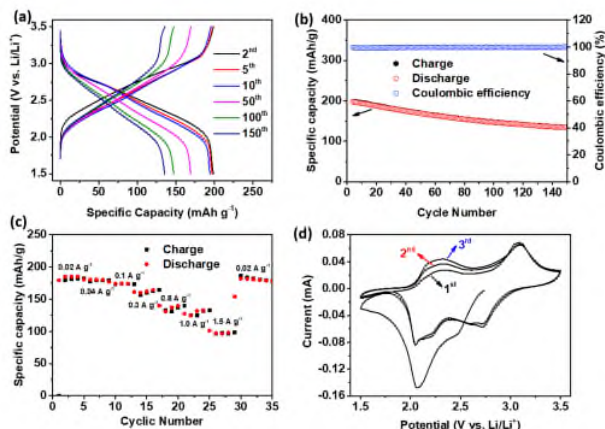
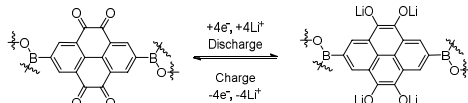


Fig. 5 Electrochemical performance of PPTODB between 3.5 and 1.5 V (Li/Li⁺): a) Charge & Discharge profiles (the 2nd, 5th, 10th, 50th, 100th, & 150th cycles). b) Cycling Performance at 20 mA g⁻¹ (for 150 cycles). c) Rate Performance (at different current densities). d) Cyclic Voltammetry curve obtained at the scan rate of 0.1 mV/s.

The charge and discharge data of PPTODB at different cycles were obtained at the current density of 20 mA g⁻¹ (Fig. 5a). PPTODB delivered a reversible capacity of 198 mAh g⁻¹ at the second discharge process. The stability performance of PPTODB has been confirmed by both the high capacity retention of 68.3% and the stable Coulombic efficiency (CE) of ~99.6% (Fig. 5b) after the 150th cycling. Rate stability of PPTODB was confirmed at different applied current densities as shown in Fig. 5c. PPTODB

1 possesses the average capacities of 185, 180, 174, 164, 140, 133
2 and 98 at the current densities of 20, 40, 100, 300, 800, 1000 and
3 1500 mA g⁻¹, respectively. When the current density comes back
4 to 20 mA g⁻¹, a recovered capacity of 182 mAh g⁻¹ can be gained.
5 All those excellent electrochemical performances demonstrate the
6 great potential of **PPTODB** in rechargeable lithium-ion batteries as
7 an effective organic cathode material.

8 Proposed redox mechanism



9 **Fig. 6:** Electrochemical reaction mechanism of **PPTODB** with lithium ion
10 intercalation/deintercalation during charging/discharging process.
11

12 Specifically, the working mechanism of **PPTODB** can be described
13 as the intercalation-deintercalation of the cation species Li⁺ during
14 the charging/discharging process (**Fig. 6**). The electrochemically
15 active **PTO** units can theoretically accept and release four lithium
16 ions accompanying with four electrons. According to cyclic
17 voltammogram data (**Fig. 5d**), two obvious separated redox peaks
18 were present at 2.30 and 3.08 V vs. Li⁺/Li, showing two redox
19 electrons are transferred at each peak. During the battery process
20 the **PPTODB** cathode can uptake 2.33 Li⁺ upon discharging based
21 on the as-obtained reversible maximum specific capacity of 198
22 mAh g⁻¹ (with a molecular weight of 314 g mol⁻¹ per repeating unit)
23 while Li⁺ in the LiPF₆ salt is plated/stripped from the lithium-metal
24 anode. Therefore, it is concluded that π-π interaction between
25 **PPTODB** and MWCNTs could strengthen the formation of a flexible
26 film without any binder and further suppress the dissolution of the
27 carbonyl-polymers.

28 Conclusion

29 In summary, we have prepared a novel 2D **PPTODB** containing
30 highly-active **PTO** units via the condensation of intermediate
31 boronic compound monomers. The as-obtained **PPTODB** has
32 been used as a binder-free cathode for lithium ions storage.
33 **PPTODB** as the cathode delivers a maximum capacity of 198 mAh
34 g⁻¹ with an average output voltage of 2.8 V, which is mainly
35 contributed from the electrochemically-active **PTO** moiety. A good
36 reversibility with 68.3% of the initial capacity is retained after 150
37 cycles. Our results strongly encourage chemists/material scientists
38 to explore other new high-performance 2D COFs through the
39 participation or replacement of **PTO** for flexible energy storage
40 devices.

41 Experimental Section

42 General Information

43 Unless otherwise noted, the following conditions were applied in our
44 research. All manipulations were performed under an inert atmosphere
45 (dry argon). Bis(pinacolato)diboron (B₂Pin₂) was purchased from
46 Sigma Aldrich Co. Solvents were freshly distilled and deoxygenated.
47 Reaction progress was monitored using thin layer chromatography
48 (TLC) plates pre-coated with a layer of silica with fluorescent indicator
49 UV254. Column chromatography was performed using Silica Gel 60
50 (40-63 microns) as the stationary phase. Solvents were generally
51 removed in vacuum using a rotary evaporator.

52 Characterization

53 ¹H NMR and ¹³C NMR were obtained at room temperature using a
54 Bruker Avance 300 NMR spectrometer with tetramethylsilane (TMS,
55 0.00 ppm) as an internal standard and CDCl₃ as solvent. **Mass spectra**
56 was measured on MALDI Shimadzu Performance (3,5-dimethoxy-4-
57 hydroxycinnamic acid as matrix). **High resolution mass spectra**
58 (**HRMS**) was recorded on a Water Q-ToF premier mass spectrometer.
59 **Elemental analysis** was conducted on a PerkinElmer 2400Series II
60 CHNS/O elemental analyzer. **Fourier transform infrared (FTIR)**
61 spectroscopy was measured using a PerkinElmer Spectrum Frontier
62 FTIR spectrometer. **Raman spectroscopy** was obtained on the
63 Nicolet iS50 FTIR spectrometer equipped with the iS50 Raman module
64 (excitation wavelength λ = 1064 nm). **Energy dispersive X-ray**
65 **spectrometry (EDS) elemental mapping** was collected by a Field
66 Emission SEM (FESEM) JEOL/JSM-7600F at an accelerating voltage
67 of 15 kV. **Scanning electron microscopy (SEM)** images were
68 conducted on a JEOL/JSM-6340F at 5 kV. The cells were tested on a
69 NEWRE multichannel battery test system (at room temperature) with
70 the galvanostatic charge and discharge in the range of 3.5-1.5 V for
71 cathode investigations. **Rate performance** was evaluated at different
72 applied current densities of 20 mA g⁻¹ → 40 mA g⁻¹ → 100 mA g⁻¹ →
73 300 mA g⁻¹ → 800 mA g⁻¹ → 1000 mA g⁻¹ → 1500 mA g⁻¹ → 20 mA g⁻¹.
74 The maximum specific capacity 198 mAh g⁻¹ at the first cycle was
75 calculated based on the weight of the active cathode material at a
76 current density of 20 mA g⁻¹.

77 Structural simulation

78 Although the **PPTODB** was low crystalline materials as it was obtained
79 as intrinsically exfoliated nanorods, we still tried to simulate the 2D
80 structure by using the Forcite module with a Universal forcefield of
81 material studio (1.Materials Studio v.7.0; Accelrys Software: San Diego,
82 2013). The possible modelling (AA stacking mode) was considered for
83 the **PPTODB**. Conventional modelling of **PPTODB** in fully eclipsed AA
84 stacking mode was carried out using hexagonal (P6/mmm) space
85 group.

86 Electrode preparation

87 The as-prepared poly-**PTODB** polymer sample was mixed with multi-
88 wall CNTs (a weight ratio of 7:3 in NMP solvent). Homogeneous poly-
89 **PTODB** polymer electrode slurries were prepared via grinding with a
90 pestle for about 50 mins. The slurries were uniformly pasted onto the
91 current collector aluminum foils. The as-prepared smooth electrode
92 films were dried at 60 °C in vacuum overnight. The electrode loading is
93 between 1.7-3.1 mg (corresponding to an active poly-**PTODB** cathode
94 material of around 1.19-2.17 mg).

95 Battery Fabrication and electrochemical measurements

96 The electrochemical performance of **PPTODB** cathode was
97 investigated on the 2032 coin-type cells using LiPF₆ in EC/DMC (v:v,
98 1:1) as electrolyte, lithium foil as the counter electrode and the as-
99 prepared film as the cathode, celgard 2400 membrane was used as the
100 separator. The cells were fabricated inside an argon-filled glove box
101 with both the moisture and oxygen levels below 1 ppm. The final
102 assembled cells were placed for an equilibration time of 12 hrs before
103 test initiated, and the first process was the charge process.

104 The cells were tested on a NEWRE multichannel battery test system
105 (at room temperature) with the galvanostatic charge and discharge in
106 the range of 3.5-1.5 V for cathode investigations. Rate performance
107 was evaluated at different applied current densities of 20, 40, 100, 300,
108 800, 1000, 1500mA g⁻¹ respectively. The maximum specific capacity
109 205 mAh g⁻¹ at the first cycle was calculated based on the weight of the
110 active cathode material at a current density of 20 mA g⁻¹.

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118

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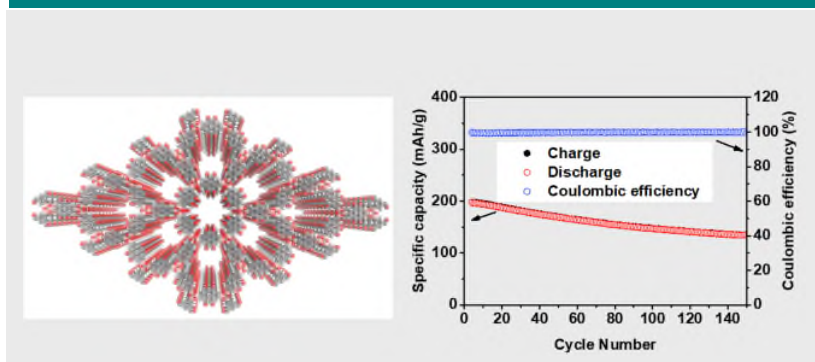
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Chang-Jiang Yao,^{a,b†} Zhenzhen Wu,^{b,c†}
Jian Xie,^b Fei Yu,^b Wei Guo,^d Zhichuan
J. Xu,^b Dong-Sheng Li,^e Shanqing
Zhang,^{c,*} Qichun Zhang^{b,*}

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Two Dimensional (2D) Covalent
Organic Framework as Efficient
Cathodes for Binder-free Lithium-Ion
Battery

A novel two-dimensional (2D) covalent organic framework (2D **PPTODB** COFs) containing boroxine units and chemically-active pyrene-4,5,9,10-tetraone (PTO) species has been synthesized and demonstrated to show high electrochemical activity (4 redox electrons), safe oxidation potential (2.3V and 3.08V, Li/Li⁺), and superb structural/chemical stability. This 2D **PPTODB/CNTs** binder-free cathode exhibits a high specific capacity of 198 mAh g⁻¹, superb rate ability (76 %, 1000 mA g⁻¹ vs. 100 mA g⁻¹), and a stable coulombic efficiency (CE, ~99.6% at 150th cycle).