

# Self-cleaning glass with superhydrophobic coating

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Climbing **so high**  
to clean glass is  
always my **head-**  
**ache!**



## Self-cleaning glass with superhydrophobic coating

### Our interest

Skylights, sloped glazing, windows on high building: these are hard to access areas for cleaning. Our goal is to develop self cleaning glass!

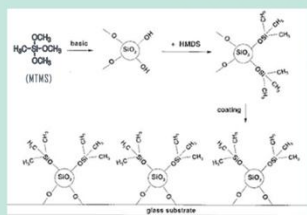
### Methodology

Make glass coating superhydrophobic by grafting hydrophobic groups on the surface.  
(Superhydrophobic surfaces are extremely difficult to wet, with contact angle larger than  $150^\circ$ . This is also known as lotus effect.)



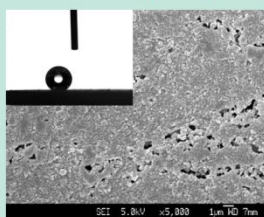
### 1. Experiment

- Modification of  $\text{SiO}_2$  nanoparticles with HDMS
- Mixing different ratios of modified  $\text{SiO}_2$  nanoparticles to MTMS coatings.



### 2. Results and analysis

#### 2.1 Surface morphology



SEM image of superhydrophobic coating we developed. Inserted image is the corresponding water droplet image with contact angle  $151^\circ$ . (Water drop size:  $4\mu\text{L}$ )

### 3. Conclusion & vision

Superhydrophobic coating can be achieved by certain reactants choice, ratio, temperature etc. However, hardness and adhesion are also important for commercializing the coating. We have approached the matching of experimental results and our goal now. Future research will focus on how to achieve large hardness and adhesivity while maintaining large contact angle!

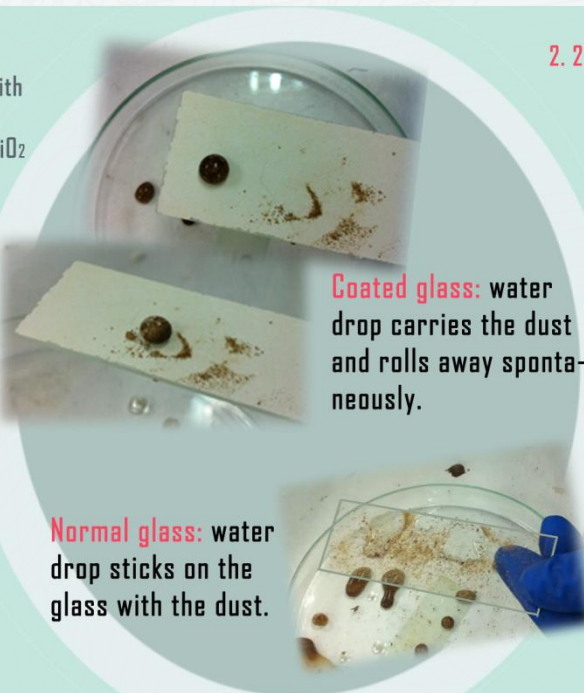
#### 2.2 Effect of curing temperature

After trying  $100^\circ\text{C}$ ,  $200^\circ\text{C}$  and  $300^\circ\text{C}$ , it was found  $200^\circ\text{C}$  gives best result as at  $100^\circ\text{C}$  reaction is not thorough, but at  $300^\circ\text{C}$ , the hydrophobic groups ( $-\text{CH}_3$ ) is destroyed.

#### 2.3 Mechanical properties of the coating

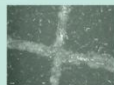
- Hardness test  
3 samples with silica ratio of 1:2:3 show pencil hardness of 5H, 6H, 6H respectively.

- Adhesion test  
The more silica, the more adhesive the coating is on the glass.



**Coated glass:** water drop carries the dust and rolls away spontaneously.

**Normal glass:** water drop sticks on the glass with the dust.



1  $\text{SiO}_2$ , 2% coating stripped    2  $\text{SiO}_2$ , 5% coating stripped    3  $\text{SiO}_2$ , 40% coating stripped